

ABSTRACT OF THE DISCLOSURE

A vent disc for a container is provided. The vent disc has a concavely curved domed central panel with a plurality of perforations extending therethrough along radii that form the concave curvature of the domed central panel. The domed central panel can have a plurality of upwardly extending depressions therein that leave residual central panel above the depressions. The depressions have center lines that are coincident with radii that form the concave curvature of the domed central panel. The perforations extend through the residual of central panel material. Methods and apparatus are also provided for forming the vent disc with the perforations and depressions therein.